

Work Order ID 48597

Friday, June 26, 2009 11:51:50 AM



Page 1

Item ID: D206-781-031
 Revision ID: *AC*
 Item Name: Floor Protector (Baggage Compartment)

Accept



Setup Start



Stop



Start Date: 7/15/2009 Start Qty: 4.00
 Required Date: 8/3/2009 Req'd Qty: 4.00



Cust Item ID:
 Customer:

Reference:

Approvals: Process Plan: *WVF* Date: *15/709* Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-781-031
 CHG 001

0.00

Sorluob

DF for BG 09/11/05

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/18/5 (44) SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

2) Sorluob

(44) f

Work Order ID 48597

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Item ID: D206-781-031

Accept



Setup Start



Revision ID: A

Stop



Item Name: Floor Protector (Baggage Compartment)

Start Date: 7/15/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 8/3/2009 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-781-031

Location: PPF
PPP rev: _____8/4/09 SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/10 MFMF
09-11-10

Picklist Print

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Page 1

Work Order ID: 48597

Parent Item: D206-781-031RevA

Parent Item Name: Floor Protector (Baggage Compartment)

Start Date: 7/15/2009

Required Date: 8/3/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
<i>S</i> <i>4</i> D3878-1RevA <i>1</i> 		Manufactured	No			110	Each	0.0000	4.0000			
Cargo Floor Protector									<i>1x</i>			
<i>S</i> <i>4</i> D3031-3RevB <i>1</i> 		Manufactured	No			110	Each	0.0000	4.0000			
Loop									<i>1x</i>			
<i>S</i> <i>4</i> D3918-1RevA <i>1</i> 		Manufactured	No			110	Each	0.0000	4.0000			
Placard									<i>1x</i>			
<i>S</i> <i>4</i> 80-004-2-8 <i>2</i> 		Purchased	No			110	Each	0.0000	8.0000			
INSERT									<i>1x</i>			
<i>S</i> <i>4</i> MS24694-S50 <i>4</i> 		Purchased	No			110	Each	0.0000	56.0000			
Screw									<i>1x</i>			

B52304 *sl*

B50542 *sl*

B50238 *sl*

M11506 *sl*

M112028 *sl* *911/s* *40sl*

Date: Monday, 15/06/2009 4:20:45 PM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BAGGAGE COMPARTMENT PROTECTOR KIT	
Job Number :	48597			
Estimate Number :	14037			
P.O. Number :		Part Number :	D206781031	
This Issue :	15/06/2009	S.O. No. :		
Prsht Rev. :	NC	Drawing Number :	IIN-D407-781	
First Issue :	//	Project Number :		
	Type :	Drawing Revision :	C	
Previous Run :		Material :		
Written By :		Due Date :	22/06/2009	Qty: 4 Um: Each
Checked & Approved By :	<u>JUD 09-06-15</u>			
Comment :	Est Rev:A 09-06-10 rev.c per IIN DD verified by:EC			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0 ✓ DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D206-781-031 CHG001

2.0 ✓ PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 ✓ D38781

Cargo Floor Protector



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Cargo Floor Protector

Batch: _____

4.0 ✓ D30313

Loop



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Loop

Batch: _____

5.0 ✓ D39181

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Placard

Batch: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 15/06/2009 4:20:45 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BAGGAGE COMPARTMENT PROTECTOR KIT

Job Number: 48597

Part Number: D206781031

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0



8000428

Insert



80-004-2-8



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Insert

Batch: _____

7.0



MS24694S50

Screw



Comment: Qty.: 14.0000 Each(s)/Unit Total : 56.0000 Each(s)

Screw

Batch: _____

8.0



QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

9.0



PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-781-031

Location: _____

PPP Rev: _____

10.0



QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

5.1 BELL 206 A/B

D206-781-011 FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)

Qty -011	Part Number	Description
X	D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1	D3874-1	FLOOR PROTECTOR, CO-PILOT
1	D3874-2	FLOOR PROTECTOR, PILOT
4	D3800-1-100-300	LOOP STRIP
4	D3800-3-100-300	HOOK STRIP
2	AN4-13A	BOLT
2	AN960JD416	WASHER
2	NAS43DD4-20	SPACER
1	NAS43DD4-64	SPACER

D206-781-021 FLOOR PROTECTOR KIT (PASSENGER CABIN)

Qty -021	Part Number	Description
X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1	D3875-1	FLOOR PROTECTOR, PASSENGER
2	D3934-041	CLIP ASSEMBLY
2	D3800-1-100-500	LOOP STRIP
2	D3800-3-100-500	HOOK STRIP
4	AN525-10R6	SCREW

D206-781-031/-041 BAGGAGE COMPARTMENT PROTECTOR KITS

Qty -031	Qty -041	Part Number	Description
X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
	X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
1		D3878-1	BAGGAGE PROTECTOR, FLOOR
	1	D3879-1	BAGGAGE PROTECTOR, WALL
1		D3031-3	LOOP
	2	D3800-1-100-300	LOOP STRIP
	2	D3800-3-100-300	HOOK STRIP
1		D3918-1	PLACARD
	2	D3930-1	CLIP
	4	MS35207-262	SCREW
	6	AN960C10L	WASHER
	6	MS21042L3	NUT
2		80-004-2-8	INSERT
14	10	MS24694S50	SCREW

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D407-781
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5.0 PARTS LIST

5.1 BELL 206 A/B

D206-781-011 FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)

Qty -011	Part Number	Description
X	D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1	D3874-1	FLOOR PROTECTOR, CO-PILOT
1	D3874-2	FLOOR PROTECTOR, PILOT
4	D3800-1-100-300	LOOP STRIP
4	D3800-3-100-300	HOOK STRIP
2	AN4-13A	BOLT
2	AN960JD416	WASHER
2	NAS43DD4-20	SPACER
1	NAS43DD4-64	SPACER

D206-781-021 FLOOR PROTECTOR KIT (PASSENGER CABIN)

Qty -021	Part Number	Description
X	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
1	D3875-1	FLOOR PROTECTOR, PASSENGER
2	D3934-041	CLIP ASSEMBLY
2	D3800-1-100-500	LOOP STRIP
2	D3800-3-100-500	HOOK STRIP
4	AN525-10R6	SCREW

D206-781-031/-041 BAGGAGE COMPARTMENT PROTECTOR KITS

Qty -031	Qty -041	Part Number	Description
X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
	X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
1		D3878-1	BAGGAGE PROTECTOR, FLOOR
1		D3879-1	BAGGAGE PROTECTOR, WALL
1		D3031-3	LOOP
2		D3800-1-100-300	LOOP STRIP
2		D3800-3-100-300	HOOK STRIP
1		D3918-1	PLACARD
2		D3930-1	CLIP
4		MS35207-262	SCREW
6		AN960C10L	WASHER
6		MS21042L3	NUT
2		80-004-2-8	INSERT
14	10	MS24694S50	SCREW

48597